Notice of Allowability	Application No.	Applicant(s)		
	09/891,850	HEGDE ET AL.		
	Examiner	Art Unit		
	Romain Jeanty	3623	•	
The MAILING DATE of this communication apperature All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT R of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in or other appropriate commits IGHTS. This application is	in this application. If not include nunication will be mailed in due	ed course. THIS	
1. This communication is responsive to 6/8/2006.				
2. The allowed claim(s) is/are <u>1-22</u> .				
 Acknowledgment is made of a claim for foreign priority una) All b) Some* c) None of the: Certified copies of the priority documents have Certified copies of the priority documents have Copies of the certified copies of the priority documents have Moreover the priority documents have	e been received. e been received in Applicati	on No	tion from the	
Applicant has THREE MONTHS FROM THE "MAILING DATE" noted below. Failure to timely comply will result in ABANDONN THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		e a reply complying with the rec	quirements	
4. A SUBSTITUTE OATH OR DECLARATION must be subminformal PATENT APPLICATION (PTO-152) which give			OTICE OF	
5. CORRECTED DRAWINGS (as "replacement sheets") mus	st be submitted.			
(a) I including changes required by the Notice of Draftspers	son's Patent Drawing Revie	w (PTO-948) attached		
1) hereto or 2) to Paper No./Mail Date		•		
(b) ☐ including changes required by the attached Examiner'Paper No./Mail Date	s Amendment / Comment o	r in the Office action of		
Identifying indicia such as the application number (see 37 CFR 1 each sheet. Replacement sheet(s) should be labeled as such in t			back) of	
6. DEPOSIT OF and/or INFORMATION about the depo attached Examiner's comment regarding REQUIREMENT	SIT OF BIOLOGICAL MAT FOR THE DEPOSIT OF BI	ERIAL must be submitted. NOLOGICAL MATERIAL.	lote the	
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Attachment(s)	5 - Nagarati	of a cond Date of A . II . II		
 Notice of References Cited (PTO-892) Dotice of Draftperson's Patent Drawing Review (PTO-948) 		nformal Patent Application		
2. Notice of Draitperson's Faterit Drawing Neview (F10-946)		 Interview Summary (PTO-413), Paper No./Mail Date 		
Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date	7. Examiner's	Amendment/Comment		
4. Examiner's Comment Regarding Requirement for Deposit of Biological Material Output Description: Output	8. ⊠ Examiner's 9. ☐ Other	Statement of Reasons for Allo Combin Statement of Reasons for Allo Romain Jeanty Primary Examiner Ad Linit 2503	wance	

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Allowable Subject Matter

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1. Claims 1-23 are allowed.

Reasons for Allowance

2. The following is an examiner's statement of reasons for allowance:

The closest prior art is Dietrich (U.S. Patent No. 5,548,518). While

Dietrich teaches an allocation method for generating a production schedule and determining what quantity of a product can be produced with a specified quantity of supply components and allocating a required quantity of supply components, Dietrich, however, fails to teach wherein the allocating step provides a supply schedule of material releases of product by rationing of the available component supply in each of the "N" separate release schedules as recited in independent claims 1 and 23.

The closest prior art is Dietrich (U.S. Patent No. 5,548,518). While Dietrich teaches an allocation method for generating a production schedule and determining what quantity of a product can be produced with a specified quantity of supply components and allocating a required quantity of supply components, Dietrich, however, fails to teach allocating the resources and component supplies to satisfy a scheduled release associated with the "N" separate and smaller sized schedule releases such that the assembly capacities and component supplies are rationed to maximize an output of product in accordance with the priority ranked scheduled release as recited in independent claims 11 and 22.

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required quantity of supply components, Dietrich, however, fails to teach allocating the resources and component supplies to satisfy a scheduled release associated with the "N" separate and smaller sized schedule releases such that the assembly capacities and component supplies are rationed to maximize an output of product in accordance with the priority ranked scheduled release as recited in independent claim 18.

Claims 2-10, 12-17, and 19-21 depend from claims 1, 11, 18; therefore claims 2-10, 12-17 and 19-21 are deemed to be allowable over the prior art of record.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

- 3. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.
- a. Rothchild (WO9713211) discloses a method for determining a bottleneck for a product in a manufacturing facility.
- b. Cheng et al (Production Scheduling of Continuous Flow Lines: Multiple Products
 With Setup Times and costs) disclose the concept of determining the setup schedule and
 production rate for a product.
- c. Faaland et al (Schedling Tasks With Due Dates in a Fabrication/Assembly Process) discloses the concept of a scheduling product production in an assembly.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Romain Jeanty whose telephone number is (571) 272-6732. The examiner can normally be reached on Mon-Thurs 7:30 am. to 6:00 pm. If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tariq R. Hafiz can be reached on (571) 272-6729. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

November 13, 2006

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